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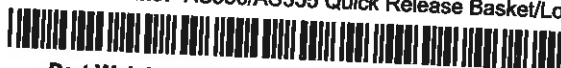
D350-607-511
Job Sheet 199727



Part No: D350-607-511

Job Qty: 4 pcs ✓

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 10/1/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
140	Packaging 1 - Pick Kit	4 pcs ✓		10/1/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S213208



Part: D350-607-511

Job No: 199727

Serial No/Batch: S213208

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
150 QC 4	4 pcs	10/1/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	Smb 19/9/19
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
160 Packaging 3-1 - Stock - B4B	4 pcs	10/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	Smb 19/9/19
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	4 pcs	10/1/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
170 QC 21 - FG	4 pcs	10/1/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify as per dwg & Stock Location: FS128

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008
 170 - QC21- Final Inspection - Work Order Release

011857

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea) ✓	140-Packaging 1 - Pick Kit	S212407 ✓
AN4-42A	Bolt	16 Ea (4 ea) ✓	140-Packaging 1 - Pick Kit	S189999 ✓
AN6-13A	Bolt	8 Ea (2 ea) ✓	140-Packaging 1 - Pick Kit	S158075 ✓
D3501-1	Bushing	32 pcs (8 ea) ✓	140-Packaging 1 - Pick Kit	S178115 ✓
D3910-3	Crosstube Lug	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	S178137 ✓
D3910-5	Crosstube Lug	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S178262 ✓
D3910-7	Crosstube Lug	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S178149 ✓
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea) ✓	140-Packaging 1 - Pick Kit	S190151 ✓
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S212494(x1) ✓ S212348(x3)
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S208747(x2) ✓ S2110257(x2) ✓
D4775-041	Strut Assembly	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	S211952(x2) ✓ S211954(x2) ✓
D4776-3	Skidtube Clevis	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	S190707 ✓ S2119506 ✓
MS21042L4	Nut	96 Ea (24 ea) ✓	140-Packaging 1 - Pick Kit	S211536 ✓
MS21042L6	Nut	8 Ea (2 ea) ✓	140-Packaging 1 - Pick Kit	S142475 ✓
NAS1149F0432P	Washer (AN960-416L)	160 Ea (40 ea) ✓	140-Packaging 1 - Pick Kit	S155666 ✓
NAS1149F0663P	Washer (AN960-616) ✓	16 Ea (4 ea) ✓	140-Packaging 1 - Pick Kit	S166716 ✓
D4085-3	Placard	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S201801 ✓
D4713-1	Spacer	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	S194879 ✓
MS3367-5-0	Tie Wrap	4 Ea (1 ea) ✓	140-Packaging 1 - Pick Kit	S050161 ✓

Thu 9-12-2019

Rosales, Oscar

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	157	0
	AN4-42A	16	49	0
	AN6-13A	8	84	0
	D3501-1	32	191	0
	D3910-3	8	76	0
	D3910-5	4	79	0
	D3910-7	4	116	0
	D3984-030	32	108	0
	D4085-3	4	25	0
	D4148-041	4	2	0
	D4149-041	4	14	0
	D4713-1	4	69	0
	D4775-041	8	12	0
	D4776-3	8	35	0
	MS21042L4	96	1,302	0
	MS21042L6	8	218	0
	MS3367-5-0	4	123	0
	NAS1149F0432P	160	676	0
	NAS1149F0663P	16	387	0

Part Specifications

Specifications could not be found.

Plex 8/29/19 1:37 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J